



VOLVO
KA 276

Fig.9

Fig. No.	Description	Part No.	Qty.
	<u>COOLING SYSTEM</u>		
	<u>Water pump, cpl.</u>	403838 ^{1,3)}	1
	<u>Water pump, cpl.</u>	418031 ²⁾	1
9- 1	. Housing	403349	1
9- 2	. Lubricator	951740	1
9- 3	. Impeller	403853	1
9- 4	. Shaft	403352	1
9- 5	. Seal ring	412338	1
9- 6	. Slinger ring	70913	1
9- 7	. Ball bearing, SKF:1 200449	11136	2
9- 8	. . Lock pin	43019	1
9- 9	. Sleeve	403414	1
9-10	. Pulley	403855 ¹⁾	1
	. Pulley	418029 ²⁾	1
9-11	<u>Gasket</u>	403105	1
9-12	Bolt, l = 30	902282	2
9-13	Bolt, l = 35	105208	1
9-14	Bolt, l = 45	902285	1
9-15	Copper packing	11992	3
	Lock washer	17835	1
9-16	<u>Fan (2-bladed)</u>	89225 ^{1,4)}	1
	Fan (2-bladed)	657924 ²⁾	1
	Fan (4-bladed)	658294 ⁵⁾	1
9-17	Bolt	105212	4
9-18	Spring washer	18874	4
9-19	<u>Drive belt</u>	951684	1
9-20	<u>Thermostat housing</u>	403969	1
9-21	Gasket	403793	1
9-22	Bolt	902254	4
9-23	Spring washer	906987	4
9-24	Plug, early prod., diam. = 3/8"	952076	1
	Plug, late prod., diam. = 18	190682	1
9-25	<u>Elbow bend</u>	403160	1
9-26	Gasket	403161	1
9-27	Bolt	902280	2
9-28	Spring washer	906990	2

1. B 16 A engines up to No. 69043. B 16 B engines up to No. 21429.

2. B 16 A engines w.e.f No. 69044. B 16 B engines w.e.f. No. 21430.

3. Replaced by 1 water pump No. 418031 and 1 fan No. 657924.

4. Replaced by 1 fan No. 657924, 1 spacer sleeve No. 418014 and 4 bolts No. 902280.
See service bulletin group 218 No. 14X.

5. Special type for tropical climate and high altitudes.

Fig. No.	Description	Part No.	Qty.
9-29	<u>Thermostat</u>	403994	1
9-30	Hose	13911	1
	Elbow bend	403547 ¹⁾	1
9-31	Elbow bend	418025 ²⁾	1
	Plug in elbow bend	952076 ³⁾	1
9-32	Gasket	403163	1
9-33	Bolt	902280	2
9-34	Spring washer	906990	2
9-35	<u>Radiator hose, upper</u>	660094	1
9-36	Radiator hose, lower	660095	1
9-37	Hose clamp	951792 ¹⁾	4
	Radiator unit	28471 ⁴⁾	1
9-38	Radiator unit	252078 ^{2, 5)}	1
	Radiator unit	252079 ⁶⁾	1
9-39	Filler cap	87842	1
9-40	Drain cock	87502	1
9-41	Bolt	902252	4
9-42	Nut	906575	4
9-43	Base washer	11961	4
9-44	Spring washer	906987	4
	<u>Radiator blind</u>	658538	1
	Screw, self-tapping	955141	2
	Base washer	120085	2
	Speed nut	95258	2
	Chain for radiator blind	88436	1
	Draw ring	88495	1
	Chain lock	88434	1
	Screw	107400	2
	Rubber bushing in firewall	656234	1

1. Up to chassis No. 195858 except Nos. 194287-194292, 194880-194904.
2. W.e.f. 195859 and Nos. 194287-194292, 194880-194904.
3. For vehicles not fitted with heater units.
4. Replaced by 1 radiator unit 252078 and 1 elbow bend 418025.
5. Standard type.
6. For tropical climate and high altitudes.