



VOLVO  
KA 545

Fig. 10

Fig. No.	Description	Part No.	Qty.
<u>ELECTRICAL EQUIPMENT</u>			
	<u>Distributor, cpl., Bosch VJU 4 BR 20 mk</u>	233347	1
10- 1	. Housing, cpl.	233261	1
10- 2	. . Bushing, upper	233262	1
10- 3	. . Bushing, lower	233263	1
10- 4	. . Lubricating wick	233264	1
10- 5	. Lock clamp	233729	2
10- 6	. Clamp	77659	1
10- 7	. Clamp	77660	1
10- 8	. Screw	14114	2
10- 9	. Spring washer	906983	2
10-10	. Lubricating cup	35028	1
10-11	. Condenser	77732	1
10-12	. Screw	14116	2
10-13	. Spring washer	906983	2
10-14	. Shaft and tensioner brace	233742	1
10-15	. Tensioner brace	48316	1
10-16	. Screw	25503	2
10-17	. Base washer	35431	2
10-18	. Spring washer	906983	2
10-19	. Setting weight, marked 36	233743	1
10-20	. Setting weight, marked 29	233744	1
10-21	. Damping plate	76973	1
10-22	. Insulating washer	82387	2
10-23	. Lock spring	76928	2
10-24	. Spring	233267	2
10-25	. Fibre washer	25929	2
10-26	. Shim, Th. = 0.1	25930	*
10-27	. Breaker cam	233745	1
10-28	. Lubricator	48401	1
10-29	. Adjuster washer, Th. = 0.5, size = 17.3 x 19.5	48400	2
	. Adjuster washer, Th. = 0.5, size = 17.2 x 21.2	48327	*
	. Adjuster washer, Th. = 0.3, size = 17.2 x 21.2	120760	*
10-30	. Insulating washer	48328	1
10-31	. Coupling	76976	1
10-32	. Slotted pin	907186	1
10-33	. <u>Breaker, cpl.</u>	77664	1
	. . Set of breaker points, cpl.	233910	1
10-34	. . Breaker arm and cable	N.S.S.	1
10-35	. . Breaker contact	N.S.S.	1
10-36	. . Screw	77543	1
10-37	. . Eccentric bolt	25936	1

\* Order as required.

Fig. No.	Description	Part No.	Q
10-38	. Shim, Th. = 0.2	48331	*
	. Shim, Th. = 0.1	48332	*
	. Shim, Th. = 0.05	48333	*
10-39	. Lock spring	77683	1
10-40	. Ball	77692	1
10-41	. Lock washer	77668	1
10-42	. Screw	115001	1
10-43	. Spring washer	906981	1
10-44	. Elbow and pin	77669	1
10-45	. Screw	14116	1
10-46	. Spring washer	906983	1
	. Screw for breaker plate	14114	2
	. Spring washer	906983	2
10-47	. Screw	105215	1
10-48	. Insulating washer	120213	2
10-49	. Base washer	25195	4
10-50	. Nut	151207	2
10-51	. Spring washer	906983	2
10-52	. <u>Distributor arm</u>	76977	1
10-53	. <u>Distributor cap, cpl.</u>	233260	1
10-54	. . Carbon brush and spring	60799	1
10-55	. <u>Vacuum governor</u>	233746	1
10-56	. Screw	14116	2
10-57	. Spring washer	906983	2
	. Ground strap	233861	1
10-58	. Control arm, cpl.	233270	1
10-59	. . Clamp screw	902258	1
10-60	. . Nut	906575	1
	Drive gear at camshaft; see oil pump		
	Rubber ring for distributor	925060	1
	Screw, control arm - cylinder block	105212	1
	Spring washer	18874	1
	<u>Vacuum line for distributor; see page 40:1</u>		
	<u>Ignition coil, cpl., Bosch ZS/K2 1/6A (6/3)</u>	233795	1
	. Ignition coil	N.S.S.	
	. Ignition switch and cable	N.S.S.	
	Nut for cable connection	151207	3
	Lock washer	951692	3
	Rubber packing	94099	1
	Screw for ignition coil	105210	3
	Nut	190320	3
	Rubber washer	94100	3
	Base washer	120085	3

\* Order as required.

Fig. No.	Description	Part No.	Qty.
	<u>Lock cylinder, cpl., for ignition switch</u>	657289	1
	. Key, marked "Assa-Volvo"	657291 <sup>1)</sup>	2
	<u>Keys for early production lock cylinders :</u>		
	. Key, marked with Bosch emblem, code designation E or C	76809 <sup>1,2)</sup>	*
	. Key, marked "IRA" code designation R	656608 <sup>1)</sup>	*
	. Key, marked "Wilmot Breedon", code designation FP	653731 <sup>1)</sup>	*
	Base washer, chromed, for cylinder	94856	1
	Screw, self-tapping, for distributor	190665	2
	. Base washer	18709	2
	<u>High tension cable, cpl.</u>	655986	1
	. Cable terminal	954513	2
	. Rubber protector	20366	2
	<u>Low tension cable, cpl.</u>	88613	1
	. Cable terminal	11423	2
	. Rubber protector	83403	2
	<u>Spark plug</u>	- <sup>3)</sup>	4
	Ignition cable, for 1st cylinder	403973	1
	Ignition cable, for 2nd cylinder	403974	1
	Ignition cable, for 3rd and 4th cylinders	403975	2
	. Cable terminal at distributor	11569	4
	. Cable terminal at spark plug	954515	4
	Rubber protector for ignition cables	20366	4

1. The key markings, code designation and serial number should be stated when a new key is ordered.
  2. Can also be ordered direct from your nearest Bosch representative.
  3. B 16 A. Bosch W175 T3, Champion J7, AC C44 Com., etc.  
B 16 B-D. Bosch W225 T3, Champion J6, AC C43, etc.
- \* Order as required.