



VOLVO
KA 554

Fig.36

| Fig. No. | Description | Part No. | Q |
|----------|---|------------------------|---|
| | THROTTLE AND CHOKE CONTROLS | | |
| | <u>Throttle control</u> | | |
| | <u>Accelerator pedal</u> | 653209 ¹⁾ | |
| | Control rod in accelerator pedal | 655840 ¹⁾ | |
| | Base washer, sprung | 61544 ¹⁾ | |
| | Cotter pin | 907820 ¹⁾ | |
| | Rubber bushing in toe-plate | 81061 ¹⁾ | |
| | <u>Shaft, cpl., at engine</u> | 655975 ¹⁾ | |
| | Spring | 653070 ¹⁾ | |
| | Bolt for shaft | 902252 ¹⁾ | |
| | Base washer | 11961 ¹⁾ | |
| | <u>Control rod for carburetor - B 16 B engine</u> | 953945 ¹⁾ | |
| | <u>Control rod for carburetor - B 16 A and B 16 D engines</u> | 953449 ¹⁾ | |
| | Ball joint | 10842 ¹⁾ | |
| | Nut | 199339 ¹⁾ | |
| | Lock washer | 951696 | |
| 36- 1 | <u>Pedal plate for accelerator pedal</u> | 657418 ²⁾ | |
| 36- 2 | Cotter pin bolt | 913097 ²⁾ | |
| 36- 3 | Cotter pin | 907810 ²⁾ | |
| 36- 4 | Rubber pad | 81803 ²⁾ | |
| 36- 5 | Rubber pad | 657487 ²⁾ | |
| 36- 6 | <u>Shaft for throttle control, cpl.</u> | 657482 ²⁾ | |
| 36- 7 | . Ball stud | 190949 ²⁾ | |
| | Nylon bushing in shaft anchorage | 656999 ³⁾ | |
| 36- 8 | Dust cover | 653218 ²⁾ | |
| 36- 9 | Anchorage | 657486 ^{2,4)} | |
| 36-10 | Anchorage | 657419 ^{2,4)} | |
| 36-11 | Bolt | 921803 ²⁾ | |
| 36-12 | <i>Spring washer</i> | 906988 ²⁾ | |

1. For early production throttle control up to chassis No. 191021 except Nos. 182640-182739, 188418-189037, 189143-191020.
2. For late production throttle control w.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.
3. For late production throttle control. Chassis Nos. 182640-182739, 188418-189037, 189143-191020, 191022-193355, 194188-194214.
4. With flange hole for shaft. Replaces earlier type without flanged hole but fitted with a nylon bushing. The nylon bushing is not required with the transition from early to late production types.

Throttle and choke controls

| Fig. No. | Description | Part No. | Qty. |
|----------|---|--------------------------|------|
| 36-13 | <u>Control rod</u> | 191045 ^{1,2)} | 1 |
| | Control rod | 191047 ^{1,3)} | 1 |
| 36-14 | Ball shell | 191650 ¹⁾ | 2 |
| | Safety brace | 191764 ¹⁾ | 2 |
| 36-15 | Nut | 151223 ¹⁾ | 2 |
| 36-16 | Link rod and lever | 658583 ^{1,2,4)} | 1 |
| | Link rod and lever | 656041 ^{1,3)} | 1 |
| 36-17 | . Vulcollan bushing in anchorage No. 657009 | 658660 ¹⁾ | 1 |
| 36-18 | Anchorage | 657009 ¹⁾ | |
| | <u>Choke control</u> | | |
| | <u>Push-pull mechanism, cpl.</u> | 321747 ²⁾ | |
| | Push-pull mechanism, cpl. | 88768 ³⁾ | |
| | . Button | 319227 ²⁾ | |
| | . Button | 88462 ³⁾ | |
| | . Sleeve | 319225 ²⁾ | |
| | . Sleeve | 304179 ³⁾ | |
| | . Nut | 951209 | |
| | . Lock washer | 951699 | |
| | . Lock ring | 319228 ²⁾ | |
| | . Cable | 55192 | |
| | . Sheath | 88783 | |
| | Plate marked "Choke" | 304172 | |
| | Clamp for push-pull mechanism | 652486 ²⁾ | |
| | Screw | 115493 ²⁾ | |
| | Nut | 151207 ²⁾ | |
| | Lock washer | 951692 ²⁾ | |
| | Anchorage for clamp, at air filter | 403547 ²⁾ | |
| | Bolt (also for air filter) | 921623 ²⁾ | |
| | Lock washer | 951697 ²⁾ | |
| | Retainer for cable, at wire stirrup | 21882 ²⁾ | |
| | Lock screw for cable | 14012 ²⁾ | |

1. For late production throttle control w.e.f. chassis No. 191022 and Nos. 182640-182739, 188418-189037, 189143-191020.

2. B 16 B engine.

3. B 16 A and B 16 D engines.

4. Replaced by 1 pc. 661505 and 1 pc. 660983.

* State required length.